

SEAT LCR TCR V3

Sadev ST82-17 gear box
service 2017



SADEV ST82-17 GEAR BOX REVISION

Service Information

Dear customer:

SEAT Sport offers two different mileage services for the Sadev ST81-17 revision.

SADEV ST82-17 revision down to 4000 km:	2.900€ (1)
SADEV ST82-17 revision up to 4000 km:	7.300€

➤ Recommended parts mileage: *(see 2017 User Manual mileage table)*

TRANSMISSION	Sprint race change	Endurance race change	Remark
2 ND gear ratio	2.000 (1)	4.000	
3 rd gear ratio	2.000 (1)	4.000	
4 th gear ratio	2.000 (1)	4.000	
5 th gear ratio	2.000(1)	4.000	
6 th gear ratio	2.000 (1)	4.000	
Input shaft	4.000	8.000	
Primay shaft	4.000	8.000	(includes 1 st gear)
Complete final drive	4.000	8.000	(second. shaft + crown)
Dog rings	Check (1)	Check	Change if marks are found
Forks, oil pump bushings	(1)		Use check
O.rings kit	4.000 (1)	8.000	
Bearings kit	4.000	8.000	
Complete diff	Check	Check	Satellite, planetary and discs use
Clutch release bearing	Once per year (1)	Once per year	Change O-Rings and bearings
Left output flange	4.000	8.000	Change if twisted

➤ Extra cost:

Extra manpower hour:	70€/h
Extra bench hour:	90€/h
Material extra:	Price of the part

SADEV ST82-17 GEAR BOX REVISION

Gear box service procedure

- / Fill and send an e-mail with the form below filled to the address customers@seat.es
- / **IMPORTANT:** Indicate rightly on the form the mileage done from the last service
- / Attach a copy to the gear box. (see form at the end of this document)
- / **IMPORTANT:** Indicates on the form the oil used. Brand and type.
- / The gear box has to be clean and the oil breath hole closed.
- / The gear box has to be correctly send, fixed in a box to avoid transport incidents.
- / Parts replaced will be returned to the customer
- / Gear box delivered with Elf 755 HTX 80W-140 oil (parts catalogue)
- / Shipment conditions:
 - _ Gear box _____ assembly
 - _ Clutch release bearing _____ mounted
 - _ Potentiometer _____ mounted
 - _ Radiator _____ recommended
 - _ Actuator _____ recommended
 - _ Starter _____ not necessary



SADEV ST82-17 GEAR BOX REVISION

SEAT Sport contact address for gbx service

- / Fill this form and send to SSp by e-mail CUSTOMER@seat.es
- / Add a copy with the parts you send

BE FILLED BY THE CUSTOMER				
Customer name		N.I.F.		Chassis number
Address				Teléfono/ Telephone
				Fax
Work to do				
Specific repair			2017 Update	
Comments				
Part	Part number	Quantity	Specific comments	
Note: This paper should be attached to the parts shipped.				
TO BE FILLED BY WAREHOUSE				
Repair date:				
Número de Expedición			Expedition date	