

SEAT LCR TCR V3

Engine revision service
2017



ENGINE REVISION (cjx)

ENGINE PERFORMANCE CHECK SERVICE

ENGINE PERFORMANCE CHECK 2.050€

- / Choice this option if you have any doubts about the engine performance or if you want to assure the engine suitability for the coming mileage.
- / Recommended mileage for service or substitution: *(see 2017 User Manual mileage table)*

Sprint race service	Sprint race change	Endurance race service	Endurance race change
7.000 km	12.000 km	9.000 km	14.000 km

- / Engine performance check:
 - _ Cylinder compressions check
 - _ Valves and cylinders check
 - _ Distribution chain system check
 - _ Double mass flywheel check
 - _ Electric components control and wirings check
 - _ Turbocharger check
 - _ Sparkplugs, oil and oil filter substitution and engine sealing
 - _ Test bench, dynamic running + power check
 - _ Performance check in engine dyno bench after the hardware control.

- / In case of extra cost:

Extra manpower hour:	70€/h
Extra bench hour:	90€/h
Material extra:	Price of the part

ENGINE REVISION (cjx)

ENGINE REVISION SERVICE

ENGINE PERFORMANCE CHECK 5.400€

- / Choice this option if you have any doubts about the engine performance or if you want to assure the engine suitability for the coming mileage.
- / Recommended mileage for service or substitution: *(see 2017 User Manual mileage table)*

Sprint race service	Sprint race change	Endurance race service	Endurance race change
7.000 km	12.000 km	9.000 km	14.000 km

- / Engine revision tasks:
 - _ Disassembly and assembly completely the engine
 - _ Distribution chain check
 - _ Hardware dimensional check
 - _ Fly wheel check
 - _ Engine bearings substitution
 - _ Electric components and wirings control
 - _ Turbocharger substitution
 - _ Sparkplugs, oil and oil filter substitution
 - _ Cleaning and sealing
 - _ Performance check in engine dyno bench after the hardware control

- / In case of extra cost:

Extra manpower hour:	70€/h
Extra bench hour:	90€/h
Material extra:	Price of the part

ENGINE REVISION (cjx)

ENGINE SERVICE PROCEDURE

- / Before start the service tasks, SEAT Sport will do a pre evaluation test to know the hardware status. If the engine did not pass this test, SEAT Sport will stop the revision and will inform to the customer .
- / All engines send to SEAT Sport should be attached with the revision request form, included in this document.
- / The engines send must have the engine identification number and seals in right conditions. If one of the seals is missed, SEAT Sport will consider the revision.
- / The engine has to be clean, all holes must be covered or protected and wiring looms correctly fixed to avoid transport incidents.
- / The engine has to be sent in a correct base plate (available on the parts catalogue).
- / Send the engine in his engine support plate ULH3100001 (parts catalogue available).
- / In case that, during the reparation appears any extra cost that SSp consider is relevant enough, SEAT Sport will stop the service and will inform to the customer.

- / Parts NOT NECESSARY for the service

- _ Alternator
- _ Water pipes
- _ Catch tank
- _ Fly wheel

- / Parts NECESSARY for the engine service

- _ Engine wiring loom
- _ ECU (is advisable)



DSG GEAR BOX REVISION

SEAT Sport SERVICE CONTACT ADDRESS

- / Fill this form and send to SSp by e-mail CUSTOMER@seat.es
- / Add a copy with the parts you send

BE FILLED BY THE CUSTOMER			
Customer name		N.I.F.	Chassis number
Address			Teléfono/ Telephone
			Fax
Work to do			
Specific repair			2017 Update
Comments			X
Part	Part number	Quantity	Specific comments
Note: This paper should be attached to the parts shipped.			
TO BE FILLED BY WAREHOUSE			
Repair date:			
Número de Expedición		Expedition date	