

# SEAT LCR TCR V3

DSG gear box service  
2017



# DSG GEAR BOX REVISION

## Service Information

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Dear customer:

SEAT Sport offers two different service possibilities for gear box and electronic slip differential service.

4.000 km service cost:	3.500€
8.000 km service cost:	4.500€

- Recommended mileage for service or substitution: *(see 2017 User Manual mileage table)*

<b>Sprint race service</b>	<b>Sprint race change</b>	<b>Endurance race service</b>	<b>Endurance race change</b>
4.000 km	12.000 km	8.000 km	14.000 km

- Revision:

- Pre evaluation test on the running bench. SEAT Sport will inform if any significant damage appears.
- ✓ Mechatronic control unit check
- ✓ Disassemble and assemble completely the gear box and differential
- ✓ At 4.000 km: General visual check + 3th and 4th gear change + oil + gaskets and joints.
- ✓ At 8.000 km: 4000km service + gears and bearings change. Syncros and others under visual check
- ✓ VAQ differential pump substitution each 4000 km

- Extras cost:

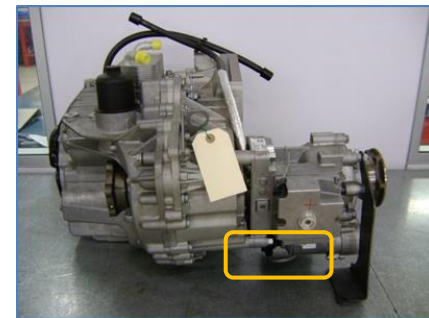
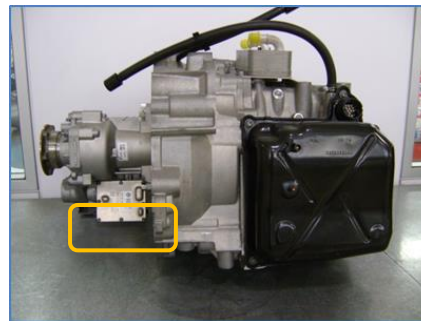
Extra manpower hour:	70€/h
Extra bench hour:	90€/h
Material extra:	Price of the part

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## Gbx service procedure

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- / Fill and send an e-mail with the form to the address [customers@seat.es](mailto:customers@seat.es), and attach a copy to the gear box. (form at the end of this document)
- / The gear boxes identification number and seals have to be in right conditions. If one of the seals is missed, SEAT Sport will take in consideration.
- / The parts have to be clean, all holes must be covered or protected and wiring looms correctly fixed to avoid transport incidents.
- / The gear box has to be sent in an adequate box.
- / In case that during the reparation appears any extra relevant cost, SEAT Sport will stop the service and will inform to the customer before to go forward.
- / Shipment conditions:
  - \_ Gear box and VAQ assembled
  - \_ Close the breather house.
  - \_ Close the interchange cooler.
  - \_ Take care with ECU under the VAQ unit.



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## SEAT Sport contact address for gbx service

- / Fill this form and send to SSp by e-mail [CUSTOMER@seat.es](mailto:CUSTOMER@seat.es)
- / Add a copy with the parts you send

<b>BE FILLED BY THE CUSTOMER</b>			
Customer name		N.I.F.	Chassis number
Address			Teléfono/ Telephone
			Fax
<b>Work to do</b>			
Specific repair			2017 Update
Comments			X
<b>Part</b>	<b>Part number</b>	<b>Quantity</b>	<b>Specific comments</b>
<b>Note: This paper should be attached to the parts shipped.</b>			
<b>TO BE FILLED BY WAREHOUSE</b>			
Repair date:			
Número de Expedición		Expedition date	